

KN	CARBIDE Negative				ISO513	HC-CVD								HC-PVD	HW	HT							
	Size	IC	S			P	JC7010	JC7020	JC8005	JC8015	JC8025	JC8035	JC9010	JC9025	JP9015	JP9030	JU6020	JU4015					
<p>2 edges</p>	1604□□	9.525	4.76		<b>P</b>			200 380	180 360	140 300	100 240							200 380					
					<b>M</b>							150 280	120 240	100 220	80 200			160 280					
					<b>K</b>	180 380	150 300												200 400				
					<b>N</b>														500 1500				
					<b>S</b>																		
				<b>H</b>																			
GRADE APPLICATION AREA	Stable machining, continuous cut																						
main application	General machining, light interruption																						
applicable	Unstable machining, interrupted cut																						
<b>MEDIUM</b>		KNUX	160405*/L-11	RE 0.5	$a_p$ ▶ 1.00 $f_n$ ▶ 0.15	<b>2.50</b> <b>0.25</b>	4.00 0.35																
			160410*/L-11	RE 1.0	$a_p$ ▶ 1.00 $f_n$ ▶ 0.20	<b>2.50</b> <b>0.30</b>	4.00 0.40																

● stock standard

TURNING

THREADING

GROOVING

MILLING

DRILLING

ACCESSORIES